

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INSULATION SOCKS & HOSES
Job Number	: 34385		
Estimate Number	: 12391		
P.O. Number	: <i>N/A</i>	Part Number	: D348213
This Issue	: 9/4/2007	Drawing Number	: D3482 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i>	Drawing Revision	: B
Previous Run	: 31262	Material	: <i>N/A</i>
Written By	: <u><i>[Signature]</i></u>	Due Date	: 9/17/2007
Checked & Approved By	: <u><i>[Signature]</i></u>	Qty:	8
Comment	: Est Rev:A New Issue 06-04-21 JLM	Um:	Each
	: Est Rev:B As per Rev B 06-05-24 JLM		

Job Number:

Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D348213P	HOSE INSULATION
-----	----------	-----------------

Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
INLET INSULATION SOCK

20 PG PURCHASING

Comment: PURCHASING
Issue P/O: 4519
Fabricate as per Dwg D3482
Possible Supplier: Tempco Tec Inc
Material release note is required

CL07109104

⑧

3.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure material certification is attached

~~DIMENSIONAL CHECK~~

4.0 QC6

Comment: DIMENSIONAL CHECK

PACKAGING RESOURCE #1

5.0 PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: 51161

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 27/09/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 9/4/2007 11:29:13 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INSULATION SOCKS & HOSES

Job Number: 34385

Part Number: D348213

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

20769/19

Job Completion



u 20769.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

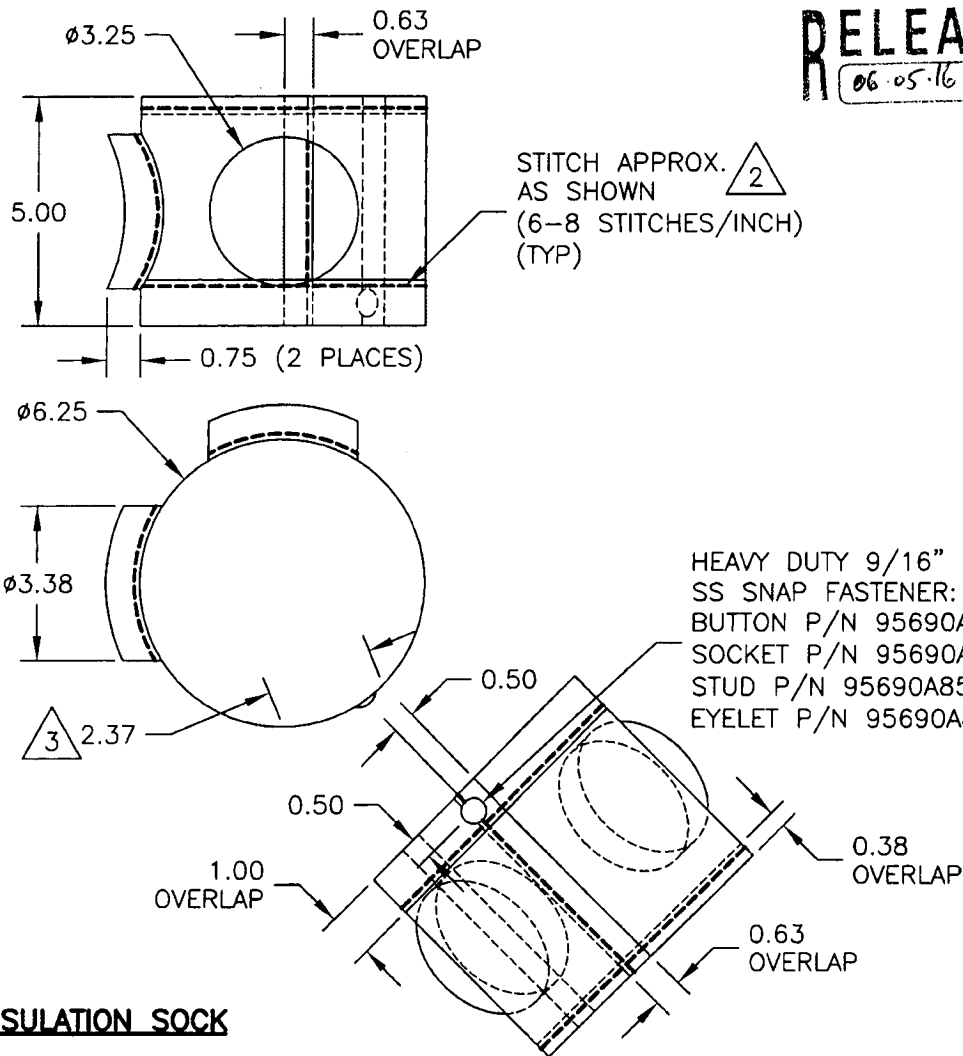
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3482	REV. B SHEET 1 OF 3
DATE 06.05.16	TITLE INSULATION SOCKS & HOSES		SCALE 1:4
A	06.03.24	NEW ISSUE	
B	06.05.16	52 WAS 40	

**D3482-1 INLET INSULATION SOCK****NOTES:**

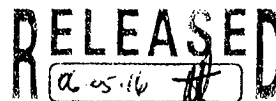
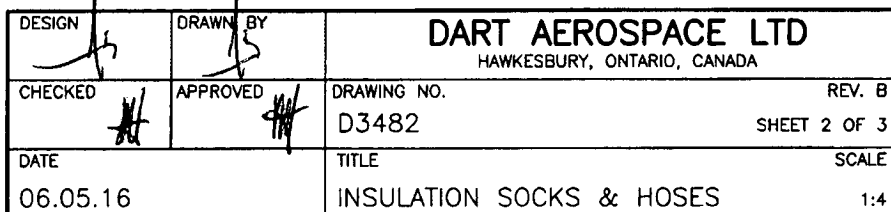
- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H
TYPE I, CLASS 9 (WITH 9383 FINISH)
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-18 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)
TYPE III, CLASS 3 OR ASTM D 4040-89
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) OPEN/CLOSE OVERLAP WITH SNAP BUTTON
- 4) POSSIBLE SUPPLIER: McMASTER-CARR
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34385

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MILITARY SERVICE
GENERAL INVESTIGATIVE
DIVISION OF THE
DEPARTMENT OF JUSTICE
WASHINGTON, D.C.
20535



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NO. 34385

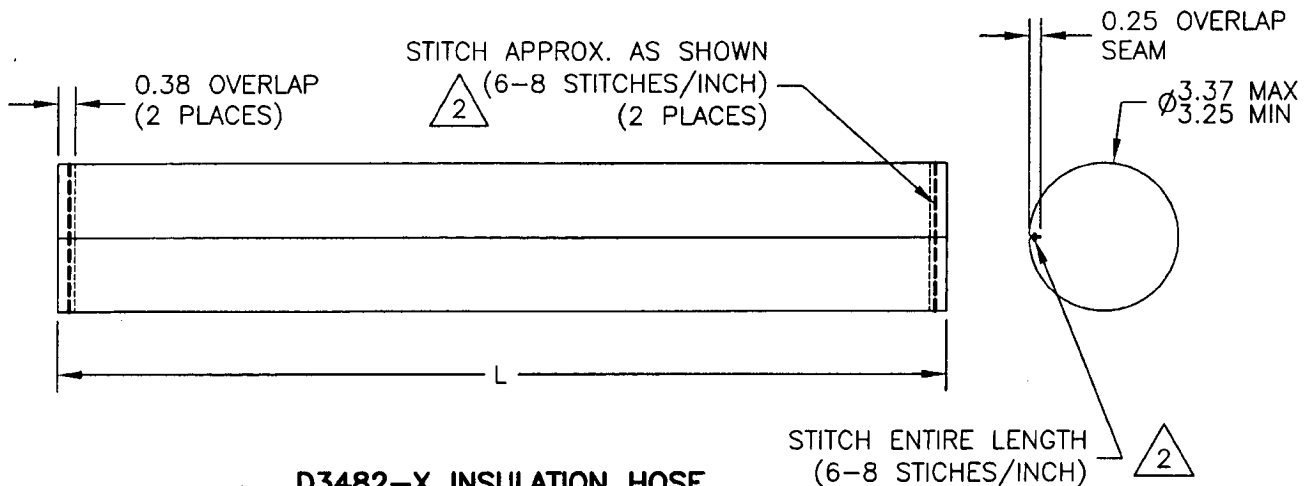
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3482	REV. B SHEET 3 OF 3
DATE 06.05.16		TITLE INSULATION SOCKS & HOSES	SCALE 1:4

RELEASED
06.05.16



P/N D3482-X	L (in)
D3482-5	20
D3482-7	36
D3482-9	48
D3482-11	30
D3482-13	52



NOTES:

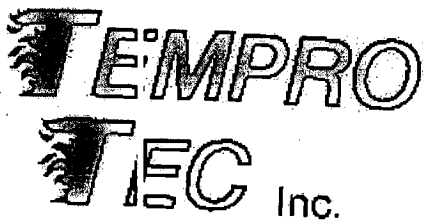
- 1) MATERIAL: BEIGE TECGLASS GL 2025/9383 PER MIL-C-20079H
TYPE I, CLASS 9 (WITH 9383 FINISH)
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 2) THREAD: E-12 FIBERGLASS-TFE THREAD PER MIL-C-20079H(SH)
TYPE III, CLASS 3 OR ASTM D 4040-89
POSSIBLE SUPPLIER: TEMPRO TEC INC.
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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U. S. DEPARTMENT OF JUSTICE
FEDERAL BUREAU OF INVESTIGATION
WASHINGTON, D. C. 20535
MAY 19 1964
MEMORANDUM FOR THE DIRECTOR
SUBJECT: [Illegible]



PACKING SLIP

ORDER NUMBER: 0030478

7210C - 5 Street S.E.
Calgary, Alberta
T2H 2L9

Bus: 4032163300
Toll: 800-565-3907
Fax: 403-216-3306

ORDER DATE: 05-Sep-2007
SALESPERSON: TT
ORDER DESK PMN

SOLD TO:
DART AEROSPACE
1270 ABERDEEN STREET
HAWKSBURY, ON K6A 1K7
DAR100

CONFIRM TO: C Lavoie
Phone: (613) 632-9577 Fax: (613) 632-1053

SHIP TO:
DART AEROSPACE
1270 ABERDEEN STREET
HAWKSBURY, ON K6A 1K7

WAREHOUSE: 000 TEMPRO TEC - CALGARY

CUSTOMER P.O. PO00004519		FRT CHARGES COLLECT	CARRIER FEDEX #15179324-0	F.O.B.	DATE SHIPPED <i>SEP 12/07</i>	TERMS NO TERMS
ITEM NO.	DESCRIPTION	ORDERED	UNIT	SHIPPED	BACKORDER	LOT #
90INSULSK2 P	*MTO* FG Insul Sock # D34821P	1.00	SET	<i>1</i>	<i>Ø</i>	
90INSULSK2 1	*MTO* FG Insul Sock # D348211P	1.00	SET	<i>1</i>	<i>Ø</i>	
90INSULSK29 P	*MTO* FG Insul Sock # D34829P	1.00	SET	<i>1</i>	<i>Ø</i>	
90INSULSK13 P	*MTO* FG Insul Sock # D348213P <i>XB</i>	1.00	SET	<i>1</i>	<i>Ø</i>	
90INSULSK23 P	*MTO* FG Insul Sock # D34823P	1.00	SET	<i>1</i>	<i>Ø</i>	
90INSULSK25 P	*MTO* FG Insul Sock # D34825P	1.00	SET	<i>1</i>	<i>Ø</i>	
90INSULSK27 P	*MTO* FG Insul Sock # D34827P	1.00	SET	<i>1</i>	<i>Ø</i>	

Box 109/14



Certificate Of Compliance

Auburn Manufacturing, Inc.

Extreme Temperature Experts

P.O. Box 220, Mechanic Falls, ME 04256 U.S.A.

Tel: 800-254-6689 / Fax: 207-345-3380

www.auburnmfg.com

7/13/07

(Shipping Date)

Purchase Order Number: 0006960 AMI Cust. Number: 2571

Part Number: GL2025-60NS-9383 AMI Order Number: 106636

Quantity: 1000 yards AMI Item Number: 50-1061

Batch/Lot Number: N/A Cust. Part Number: N/A

This is to certify that the products listed above have been shipped to:

Tempo Tec Inc

against the referenced purchase order number, and are in full compliance with all applicable specifications listed below. Records of all inspections and tests performed (if required as part of contract acceptance) will be available for review.

Number 1: AMI - GL2025 Specifications

Number 2: 9383 (Heat Cleaned) Finish *LS*

Number 3: Made in the USA

Number 4: _____

Number 5: _____

Number 6: _____

Number 7: _____

Number 8: _____

Number 9: _____

Shelf Life: N/A

Date of MFG: N/A

Expiration Date: N/A

Seni Horton
(Authorized Signature)

Quality Coordinator
(Title)

Issue Date: 8/31/98

Revision Date: 10/18/98

Revision Number: 2

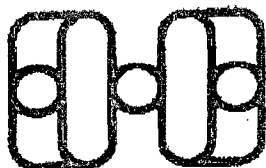
Form Number: QFS-10-C-00



American Welding Society
Sustaining Member

Jul 20, 2007 9:56AM Fil-Tec, Inc.

No. 0749 P. 2



FIL-TEC

Report To:

FAXED

Attn: Clavore
pot
recd

INSPECTION SHEET FOR TEFLON PTFE COATED GLASS

CODE NO: 11002 BC18 GLASS LUBE INSPECTION DATE: 4-24-07
 LOT NO: 111JGA OVEN NO: 1
 YARN SIZE: GRBC6 DATE OF RUN: 4-22-07
 CUSTOMER PO NO: _____ COLOR: NATURAL
 RAW MATERIAL ORDER NO 8320

BURN OFF TEST: LUBRICANT

	SAMPLE NO.	WEIGHT BEFORE	WEIGHT AFTER	LOSS	% LUBRICANT
Our PTFE coated Fiberglass Size 18 meets the following specs:	1	2.008	1.842	0.166	8.3
	2	1.904	1.741	0.163	8.6
Meets ASTM D4030-89 and strength and PTFE requirements of MIL-C-20079H Type 111 Class 3	3	1.682	1.547	0.135	8.0
	4	1.440	1.311	0.129	9.0
	5	1.991	1.794	0.197	9.9
	AVG	1.805	1.647	0.158	8.7

BURN OFF TEST: PTFE

	SAMPLE NO.	WEIGHT BEFORE	WEIGHT AFTER	LOSS	% PTFE
	1	1.741	1.453	0.288	16.5
	2	1.842	1.534	0.308	16.7
	3	1.311	1.098	0.213	16.2
	4	1.794	1.507	0.287	16.0
	5	1.608	1.332	0.276	17.2
	AVG	1.659	1.385	0.274	16.5

POUNDS TENSILE:

1 26.2 2 25.3 3 27.7 4 26.7 5 27.1 AVG 26.6

We certify that the above tests were performed in accordance with the specification test requirements and that the reported tests are true, valid and applicable to the samples tested. Fiberglass conforms to mercury free requirements. We further certify that the tested material conforms to the minimum P.T.F.E. requirement of 14.5 %.

DATE: 4-24-07

INSPECTOR:

Kyle Staley

SIGNED:

